# STORMWATER ATTENUATION TANKS















DESPATCH OF

PUMPS FITTED INTO TANK

## INTRODUCTION

**TUBOSIDER** Stormwater Attenuation Tanks are fabricated from Helibore pipe which is a fully BBA Certified product.

**TUBOSIDER** tanks offer the most cost effective and flexible underground storage solution on the market.

**TUBOSIDER** have supplied, on average, over 100 tanks per year since 1987.

## FEATUES & BENEFITS

- Concrete chambers or cellular type systems are limited by size and shape whereas **TUBOSIDER** fabricated tanks can be fabricated to an infinite variety of layouts using pipes from 0.3m diameter to 3.6m.
- TUBOSIDER tanks are accessible for routine inspection. This is now a fundamental requirement with many authorities and is impossible using "cellular" or "crate" systems.
- Load bearing strength. Designed structurally to Highways Agency Standard BD12, TUBOSIDER tanks will carry full motorway live loads if required.
- Fully pre-fabricated. Tanks include access shafts, ladders, inlet and outlet connections, all factory fabricated. There is no concrete work or fabrication work on-site. Tanks are assembled from components using standard gasketed joints. The fastest system there is to install.
- **TUBOSIDER** can supply and factory fit Flow Regulators to restrict discharge to the specified rate. This eliminates the need for expensive regulator chambers, which are required with "crate" type systems.
- **TUBOSIDER** gasketed joints are fully tested and WRc approved to "Sewers for Adoption" standards of watertightness.

#### DESIGN

**TUBOSIDER** can assist at every stage of your attenuation project. Working from a capacity calculated by others we can develop a tank layout to fit the particular location or, given:-

- Return Period
- Permissible Discharge Rate
- Site Dimensions

We will provide free;

- Outline design and drawing
- Flow regulation requirement
- Installation instructions
- Cost estimate



## DURABILITY

All pipe is manufactured from high quality pre-galvanised coil to BS EN 10143 with 305gms/m<sup>2</sup> zinc coating on each surface. This is normally adequate to provide a design life of 50 - 60 years in non-aggressive environments.



## PUMPED SYSTEMS

For aggressive environments or combined sewer applications, Trenchcoat Polymer secondary coating is utilised giving a BBA Certified add on life of 50 years in an aggressive environment.

Increasingly, storage volumes cannot be achieved with conventional gravity systems. In these cases, **TUBOSIDER** can incorporate pump chambers and supply and fit submersible electric pumps complete with switchgear and control panels.





INSTALLATION OF STORMWATER ATTENUATION TANK



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